## GENERAL EQUATIONS FOR THE CALORIC FUNCTIONS OF GASES AND LIQUIDS

N. K. Bolotin, A. M. Shelomentsev, and Yu. I. Shimanskii

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A generalized thermal equation of state is used in deriving equations for the major caloric functions of gases and liquids.

Information on the caloric parameters of gases and liquids is required for many calculations in heat engineering, physical chemistry, and chemical technology; however, no reasonably accurate general relationships have been published for the caloric functions of many substances, particularly ones covering wide ranges in the state parameters. The caloric functions are the internal energy, enthalpy, entropy, and specific heat; and these can be derived from the thermal equation of state [1, 2].

One determines the differences between the parameters at a specified temperature and specified pressure and the values of the same at the identical temperature but at standard pressure. We have devised a new form of the principle of corresponding states, which uses the thermodynamic correlation factor  $\beta$  [3].

It has been found [4] that this factor  $\beta$  has advantages over the correlation factors used by Pitzer, Lidersen, and Riedel. First of all, the general relationships derived from this quantity describe the measurements very closely. Secondly, the normal boiling point  $T_b$ , the critical temperature  $T_c$ , and the critical pressure  $P_c$ , which are used to calculate  $\beta$ , are usually determined with high accuracy. Thirdly,  $\beta$  is dependent on the normal boiling point and on the critical parameters. On the other hand, Pitzer's acentricity factor  $\omega$  is related only to the reduced saturation vapor pressure at a temperature close to the normal boiling point, while Lidersen's critical compressibility coefficient  $Z_c$  and Riedel's factor  $\alpha_c$  are related only to the properties of the substance in the critical region. The thermodynamic parameters of a gas or liquid should be discussed in terms of the density in dimensionless form in the development of generalized methods. The critical density is not usually known with very high precision, and it is not required to calculate  $\beta$ , so the reduction parameter for the density in this form of the corresponding-state principle is the density at the point on the surface corresponding to the ideal-gas state but having the critical P and T, namely,  $\rho^* = P_s/RT_s$ . Therefore, the thermal equation of state is put as

$$F(P_R, T_R, \rho_R, \beta) = 0,$$
 (1)

where  $P_R = P/P_S$ ,  $T_R = T/T_S$ , and  $\rho_R = \rho/(\rho^*/Z_C)$  are the reduced pressure, temperature, and density;  $\beta = \log{(9.8692~P_S)/(T_S/T_D-1)}$ , where  $P_S$  is in MPa.

The explicit form of (1) for the gas phase has been derived [5] by referring Hirschfelder's equation [1] to a form containing the dimensionless variables used in (1).

The mean error in determining the density is 0.5-2% for  $T_R = 0.50-10$  and  $P_R = 0.001-40$ , while the maximum errors are 2-7%. The average error increases in the critical region.

The density of the liquid is [6] given by

$$P_{RL}(\rho_R, T_R) = P_{Rv}(\rho_R, T_R) - P_{Rv}(\rho_{RLs}, T_R) + P_{Rs}(T_R), \tag{2}$$

where  $P_{Rv}$  is the reduced pressure derived from the equation of state for the gas phase, while  $P_{Rs}$  is reduced saturation vapor pressure.

The average error in determining the density is 2-5% for  $T_R = 0.50-0.95$  and  $P_R = 0.001-200$ .

The thermal equation of state [5, 6] has been used to derive analytic relationships for the corrections  $\Delta H$  to the enthalpy and  $\Delta C_V$  and  $\Delta C_p$  to the specific heats in the ideal-gas state, which can be utilized in computer calculations.

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TABLE 1. Values of  $a_{ij}$  in (6), (7), and (24)

	-	i							
i	-1	0	1	2	3	4			
0 1 2		326,541 161,248 14,726	for (6) 1057,877 385,597 12,707	506,483 395,106 238,894	1180,881 1521,434 422,798	972,679 917,107 213,899			
0 1 2		81,348 -51,885 2,199	for (7) -233,388 115,053 9,569	22,445 102,168 —68,776	390,725 -388,431 107,867	-263,767 225,504 -51,281			
0 1 2 3	59,72363 74,92164 30,944836 4,192988	-827,48582 1000,6369 -398,0132 58,373	for (24) 4050,6713 4744,6394 1825,107 231,338	8313,8258 9513,4966 3561,3245 437,5681	5683,4209 6499,6167 2412,364 291,1894				

TABLE 2. Coefficients  $K_{ij}$  Appearing in the Equations for the Caloric Parameters

,								
	0	1	2	3				
0	0	88,5-3,12 m	$-124,46+3,84 m+0,363 m^2$	44,4-5,22 m				
1	0	-313,3+13,42 m	$429 - 9,84 m - 1,815 m^2$	-156,9+18,92 m				
2	0	408,9—21,54 m	$-528,8+1,98 m+3,63 m^2$	204,3-25,44 m				
3	5,5—m	-237,4+15,3 m	$233 + 15,7 m - 3,63 m^2$	-115,5+15 m				
4	$-2,25-\frac{\alpha'_{cv}}{2}+m$	47,8—4,06 m	$\frac{\alpha_{cv}}{2}$ = 27,05 = 16,18m + 1,815m <sup>2</sup>	23,7—3,26 m				
5	0	0	$-8,44+4,50 m-0,363 m^2$	0				

The reduced density is  $\rho_R \leq 1$  in the low-density region, and one can write the enthalpy as

$$\left(\frac{H^0 - H}{RT}\right)_T = -\dot{Z}_c \int_{0}^{\rho_R} \left[\frac{P_R}{T_R} - \left(\frac{\partial P_R}{\partial T_R}\right)_{\rho_R}\right] \frac{d\rho_R}{\rho_R^2} - \frac{Z_c P_R}{\rho_R T_R} + 1.$$
(3)

In the case of a gas for which  $\rho_R \ge 1$ , the integration region is split into two zones:

$$\left(\frac{H^0 - H}{RT}\right)_T = \left(\frac{H^0 - H_1}{RT}\right)_T - Z_c \int_{c}^{\rho_R} \left[\frac{P_R}{T_R} - \left(\frac{\partial P_R}{\partial T_R}\right)_{\rho_R}\right] \frac{d\rho_R}{\rho_R^2} - \frac{Z_c}{T_R} \left[\frac{P_R}{\rho_R} - P_{R1}\right].$$
(4)

The quantity  $(H^{\circ}-H_{1})/RT$  calculated from (3) is substituted into the result of integration with  $\rho_{R}=1$ .

The equation of state for the low-density range allows one to calculate the density of the saturated vapor  $\rho_{R_V}$  if the saturation vapor pressure  $P_{R_S}$  is known; from  $\rho_{R_V}$  and  $P_{R_S}$  we can readily derive an expression for the enthalpy of the vapor on the saturation line, and then the Clausius-Clapeyron equation can be used to derive an expression for the enthalpy of the liquid on the saturation line. For that purpose, it is necessary to know the saturation vapor pressure and the density of the liquid on the saturation line. Although the density of the saturated vapor can be calculated from the equation of state, more reliable results are obtained if it is determined in a fashion as independent as that for  $\rho_{RL}$  and  $P_{R_S}$ . One can use generalized equations derived within the framework of the new principle of corresponding states by means of the correlation factor  $\beta$ :

saturation vapor pressure [7],

$$\log P_R = [\beta + A_0 + A_1 (T_R - \delta)^2 + A_2 (T_R - \delta)^4] \left(1 - \frac{1}{T_R}\right),$$

$$\delta = B_0 + B_1 \beta + B_2 \beta^2 + B_3 \beta^3,$$
(5)

where  $B_0 = 0.34154$ ;  $B_1 = -0.08934$ ;  $B_2 = 0.13317$ ;  $B_3 = -0.018205$ ;  $A_0 = -0.015$ ;  $A_1 = 1.397$ ; and  $A_2 = 5.813$ ; density of liquid on saturation line [8],

$$\rho_{RL} = \frac{\rho_L Z'_c}{P_{c'} R T_c} = Z'_c \sum_{i=0}^4 \sum_{j=0}^2 a_{ij} \beta^j T_R^i;$$

density of gas on saturation line [8],

$$\rho_{Rv} = \frac{\rho_v Z_c'}{P_c / R T_c} = Z_c' \exp\left(\sum_{i=0}^4 \sum_{j=0}^2 a_{ij} \beta^j T_R^i\right). \tag{7}$$

Table 1 gives the values of the  $a_{ij}$ , which allow one to calculate the enthalpy of the liquid via the equation of state for the latter:

$$\left(\frac{H^{0}-H}{RT}\right) = -Z_{c} \int_{\rho_{RL}}^{\rho_{R}} \left[\frac{P_{R}}{T_{R}} - \left(\frac{\partial P_{R}}{\partial T_{R}}\right)_{\rho_{R}}\right] \frac{d\rho_{R}}{\rho_{R}^{2}} - \frac{Z_{c}}{T_{R}} \left[\frac{P_{R}}{\rho_{R}} - \frac{P_{Rs}}{\rho_{RL}}\right] + Z_{c} \left(\frac{1}{\rho_{Rv}} - \frac{1}{\rho_{RL}}\right) \frac{dP_{Rs}}{dT_{R}} + \left(\frac{H^{0}-H_{v}}{RT}\right). \tag{8}$$

The value for  $(H^{\circ}-H_{V})/RT$  is calculated from (3) with  $\rho_{RV}$  replacing  $\rho_{R}$ .

The final equations for the enthalpy differ for each of the regions, as in the case of the equation of state: I. All  $T_R$ ,  $\rho_R \le 1$ 

$$\left(\frac{H^{0}-H}{RT}\right) = Z'_{c} \left[\rho_{R} \left(\frac{2K_{0}}{T_{R}} + \frac{3K_{1}}{T_{R}^{2}}\right) + K_{2}\rho_{R}^{2} \left(1 - \frac{2}{T_{R}^{2}}\right)\right] - \frac{b\rho_{R} - b'\rho_{R}^{2}}{1 - b\rho_{R} + b'\rho_{R}^{2}},$$

$$K_{0} = 5.5, K_{1} = m - K_{0}, K_{2} = 0.5 \left(1 - K_{0} - \alpha'_{cv} + 2m\right),$$

$$b = \frac{3m^{2} - 6m - 1}{m(3m - 1)}, b' \frac{m - 3}{3m - 1}, \rho_{R} = \frac{\rho}{P_{c}/RT_{c}} \cdot Z'_{c},$$
(9)

$$Z'_{c} = 1.2484 - 0.3317\beta + 0.03407\beta^{2} - 0.85767/\beta; \quad \alpha'_{cv} = -3 + 3.676\beta;$$
  
 $m = 43.164 - 272.73(Z'_{c}) + 706.63(Z'_{c})^{2} - 705.41(Z'_{c})^{3}.$ 

II.  $T_R \ge 1$ ,  $\rho_R > 1$ 

$$\left(\frac{H^{0}-H}{RT}\right) = -Z'_{c} \sum_{j=0}^{3} T_{R}^{(j-2)} \left\{ \frac{\Omega_{j}(\rho_{R})}{\rho_{R}} - \Omega_{j}(1) - (j-2) \left[W_{j}(\rho_{R}) - W_{j}(1)\right] \right\} + \left(\frac{H^{0}-H_{1}}{RT}\right),$$

$$\Omega_{j}(\rho_{R}) = \frac{K_{0j} + K_{1j}\rho_{R} + K_{2j}\rho_{R}^{2} + K_{3j}\rho_{R}^{3} + K_{4j}\rho_{R}^{4} + K_{5j}\rho_{R}^{5}}{\rho_{R}},$$

$$W_{j}(\rho_{R}) = \frac{-0.5K_{0j} - K_{1j}\rho_{R} + K_{2j}\rho_{R}^{2} \ln\rho_{R} + K_{3j}\rho_{R}^{3} + 0.5K_{4j}\rho_{R}^{4} + 0.3333K_{5j}\rho_{R}^{5}}{\rho_{R}^{2}},$$
(10)

and  $\Omega_j(1)$  and  $W_j(1)$  are the values of  $\Omega_j$  and  $W_j$  for  $\rho_R = 1$ ; (H<sup>0</sup>-H<sub>1</sub>)/RT is defined by (9) subject to  $\rho_R = 1$ ; Table 2 gives the values of the  $K_{ij}$ .

III. 
$$T_R < 1$$
,  $\rho > 1$ 

$$\left(\frac{H^{0}-H}{RT}\right) = -Z'_{c} \sum_{j=0}^{3} T_{R}^{(j-2)} \left\{ \frac{\Omega_{j}(\rho_{R})}{\rho_{R}} - \frac{\Omega_{j}(\rho_{RL})}{\rho_{RL}} - (j-2) \left[W_{j}(\rho_{R})\right] - W_{j}(\rho_{RL})\right\} - (j-1) \left(\rho_{R}^{-1} - \rho_{RL}^{-1}\right) \Omega_{j}(\rho_{RL}) + Z'_{c} \left(\rho_{R}^{-1} - \rho_{RL}^{-1}\right) \frac{d\rho_{RL}}{dT_{R}} \times \sum_{j=0}^{3} T_{R}^{(j-1)} R_{j}(\rho_{RL}) + Z'_{c} \left(\rho_{R}^{-1} - \rho_{R}^{-1}\right) \frac{dP_{Rs}}{dT_{R}} + \left(\frac{H^{0} - H_{v}}{RT}\right), \tag{11}$$

$$R_{j}(\rho_{RL}) = \frac{-K_{0j} + K_{2j}\rho_{RL}^{2} + 2K_{3j}\rho_{RL}^{3} + 3K_{4j}\rho_{RL}^{4} + 4K_{5j}\rho_{RL}^{5}}{\rho_{RL}^{2}}$$

where  $\Omega_j(\rho_{RL})$  and  $W_j(\rho_{RL})$  are as in (10) subject to the condition  $\rho_R = \rho_{RL}$ ; (H<sup>0</sup>-H<sub>V</sub>)/RT is determined by (9) subject to  $\rho_R = \rho_{RV}$ ;  $P_{RS}$ ,  $P_{RL}$ ,  $P_{RV}$ ,  $P_{RS}$ ,  $P_{RL}$ ,  $P_{RS}$ , and  $P_{RS}$  are determined by (5)-(7).

In calculating  $K_{40}$  and  $K_{42}$  one should replace  $\alpha_{CV}^{i}$  by  $\alpha_{CL}^{i} = 27.63 - 20.345\beta + 7.031\beta^{2} - 0.8827\beta^{3}$ :

For the specific heat:

I. All  $T_R$ ,  $\rho_R \le 1$ 

$$\left(\frac{C_{v}^{0} - C_{v}}{R}\right) = -Z_{c}^{'} \frac{(2K_{1}\rho_{R} - K_{2}\rho_{R}^{2})}{T_{R}^{2}}, \qquad (12)$$

$$\left(\frac{\partial P_{R}}{\partial \rho_{R}}\right)_{T_{R}} = -2\left(K_{0} + \frac{K_{1}}{T_{R}}\right)\rho_{R} + 3K_{2}\left(-T_{R} + \frac{1}{T_{R}}\right)\rho_{R}^{2} + \frac{T_{R}(1 - b'\rho_{R}^{2})}{Z_{c}^{'}(1 - b\rho_{R} + b'\rho_{R}^{2})^{2}}, \qquad \left(\frac{\partial P_{R}}{\partial T_{R}}\right)\rho_{R} = \frac{K_{1}\rho_{R}^{2}}{T_{R}^{2}} - K_{2}\left(1 + \frac{1}{T_{R}^{2}}\right)\rho_{R}^{3} + \frac{\rho_{R}}{Z_{c}^{'}(1 - b\rho_{R} + b'\rho_{R}^{2})^{2}}.$$

II.  $T_R \ge 1$ ,  $\rho_R > 1$ 

$$\left(\frac{C_{v}^{0} - C_{v}}{R}\right) = -Z_{c}^{'} \frac{2K_{1} - K_{2}}{T_{R}^{2}} + Z_{c}^{'} \sum_{j=0}^{3} (j-1)(j-2)T_{R}^{(j-2)}[W_{j}(\rho_{R}) - W_{j}(1)],$$

$$\left(\frac{\partial P_{R}}{\partial \rho_{R}}\right)_{T_{R}} = \sum_{i=0}^{3} T_{R}^{(j-1)}R_{j}(\rho_{R}), \quad \left(\frac{\partial P_{R}}{\partial T_{R}}\right)_{\rho_{R}} = \sum_{j=0}^{3} (j-1)T_{R}^{(j-2)}\Omega_{j}(\rho_{R}).$$
(13)

III.  $T_R < 1$ ,  $\rho_R > 1$ 

$$\left(\frac{C_{v}^{0} - C_{v}}{R}\right) = Z_{c}^{'} \sum_{j=0}^{3} (j-1)(j-2) T_{R}^{(j-2)} [W_{j}(\rho_{R}) - W_{j}(\rho_{RL})] 
+ Z_{c}^{'}(\rho_{R}^{-1} - \rho_{RL}^{-1}) \sum_{j=0}^{3} \left\{j-1\right)(j-2) \Omega_{j}(\rho_{RL}) T_{R}^{(j-2)} 
+ \left[2(j-1) T_{R}^{(j-1)} \frac{d\rho_{RL}}{dT_{R}} + T_{R}^{j} \frac{d^{2}\rho_{RL}}{dT_{R}^{2}}\right] R_{j}(\rho_{RL}) \right\} - Z_{c}^{'} \rho_{Rv}^{-2} \frac{d\rho_{Rv}}{dT_{R}} 
\times \left(T_{R} \frac{dP_{Ps}}{dT_{R}} - P_{Rs}\right) + Z_{c}^{'} \left(\frac{d\rho_{RL}}{dT_{R}}\right)^{2} \sum_{j=0}^{3} T_{R}^{'} \left[\rho_{RL}^{-2}R_{j}(\rho_{RL}) + (\rho_{R}^{-1} - \rho_{RL}^{-1})\right] 
\times \left[\frac{dR_{j}(\rho_{R})}{d\rho_{R}}\right]_{\rho_{RL}} - Z_{c}^{'}(\rho_{R}^{-1} - \rho_{Rv}^{-1}) T_{R} \frac{d^{2}P_{Rs}}{dT_{R}^{2}} + \left(\frac{C_{v}^{0} - C_{vv}}{R}\right),$$

$$\left(\frac{\partial P_{R}}{\partial \rho_{R}}\right)_{\tau_{R}} = \sum_{j=0}^{3} T_{R}^{(j-1)}R_{j}(\rho_{R}),$$

$$\left(\frac{\partial P_{R}}{\partial T_{R}}\right)_{\rho_{R}} = \sum_{j=0}^{3} (j-1) T_{R}^{(j-2)} [\Omega_{j}(\rho_{R}) - \Omega_{j}(\rho_{RL})] - \frac{d\rho_{RL}}{dT_{R}} \sum_{j=0}^{3} T_{R}^{(j-1)}R_{j}(\rho_{RL}) + \frac{dP_{Rs}}{dT_{R}},$$

$$\frac{dR_{j}(\rho_{R})}{d\rho_{R}} = 2K_{0j}\rho_{R}^{-3} + 2K_{3j} + 6K_{4j}\rho_{R} + 12K_{5j}\rho_{R}^{2},$$
(14)

where  $(C_V^0 - C_{VV})/R$  is defined by (12) subject to  $\rho_R = \rho_{RV}$ ;  $P_{RS}$ ,  $\rho_{RL}$ ,  $\rho_{RV}$ ,  $dP_{RS}/dT_R$ ,  $d\rho_{RI}/dT_R$ ,  $d\rho_{RV}/dT_R$ ,  $d\rho_{R$ 

The following formula converts from C<sub>v</sub> to C<sub>p</sub>:

$$\left(\frac{C_p^0 - C_p}{R}\right) = \left(\frac{C_v^0 - C_v}{R}\right) - \frac{Z_c' T_R}{\rho_R^2} \left[\left(\frac{\partial P_R}{\partial T_R}\right)_{\rho_R}^2 / \left(\frac{\partial P_R}{\partial \rho_R}\right)_{T_R}\right] + 1.$$
(15)

From (9)-(14) we obtain the enthalpy and specific heat for the gas and liquid on the saturation line:

$$\left(\frac{H^0 - H_{vs}}{RT}\right) = Z_c' \left[\rho_{Rv} \left(\frac{2K_0}{T_R} + \frac{3K_1}{T_R^2}\right) + K_2 \rho_{Rv}^2 \left(1 - \frac{2}{T_R^2}\right) - \frac{b\rho_{Rv} - b'\rho_{Rv}^2}{1 - b\rho_{Rv} + b'\rho_{Rv}^2}\right],$$
(16)

$$\left(\frac{H^{0}-H_{vs}}{RT}\right)=Z_{c}'(\rho_{Rv}^{-1}-\rho_{RL}^{-1})\frac{dP_{Rs}}{dT_{R}}+\left(\frac{H^{0}-H_{vs}}{RT}\right). \tag{17}$$

The enthalpy of the liquid is calculated as the enthalpy of the gas with the addition of the enthalpy difference arising from the phase transition, which is defined by the Clausius—Clapeyron equation. A more accurate result is obtained if the enthalpy of the gas is combined with the latent heat of evaporation, which is [9] defined by

$$\frac{L}{RT_c} = Af(1 - T_R) = A\left[2.4 + 51.68(1 - T_R) - 199.54(1 - T_R)^2 + 490.28(1 - T_R)^3 - 599.84(1 - T_R)^4 + 280.1(1 - T_R)^5\right],\tag{18}$$

where  $A = -0.2883 + 0.3371\beta$ ; then

$$\left(\frac{H^0 - H_{Ls}}{RT}\right) = \left(\frac{H_{\upsilon s} - H_{Ls}}{RT}\right) + \left(\frac{H^0 - H_{\upsilon s}}{RT}\right) = \frac{A}{T_R} f(1 - T_R) + \left(\frac{H^0 - H_{\upsilon s}}{RT}\right).$$
(19)

The specific heat of the gas is

$$\left(\frac{C_{v}^{0} - C_{vv}}{R}\right) = -Z_{c}^{\prime} \frac{2K_{1}\rho_{Rv} - K_{2}\rho_{Rv}^{2}}{T_{R}^{2}},$$

$$\left(\frac{\partial P_{R}}{\partial \rho_{R}}\right)_{T_{R}} = -2\left(K_{0} + \frac{K_{1}}{T_{R}}\right)\rho_{Rv} + 3K_{2}\left(-T_{R} + \frac{1}{T_{R}}\right)\rho_{Rv}^{2} + \frac{T_{R}(1 - b'\rho_{Rv}^{2})}{Z_{c}^{\prime}(1 - b\rho_{Rv} + b'\rho_{Rv})^{2}},$$

$$\left(\frac{\partial P_{R}}{\partial T_{R}}\right)_{\rho_{R}} = \frac{K_{1}\rho_{Rv}^{2}}{T_{R}^{2}} - K_{2}\left(1 + \frac{1}{T_{R}^{2}}\right)\rho_{Rv}^{3} + \frac{\rho_{Rv}}{Z_{c}^{\prime}(1 - b\rho_{Rv} + b'\rho_{Rv}^{2})}.$$
(20)

The specific heat of the liquid is

$$\left(\frac{C_{v}^{0} - C_{vLs}}{R}\right) = -Z_{c}^{\prime} \rho_{Rv}^{-2} \frac{d\rho_{Rv}}{dT_{R}} \left[T_{R} \frac{dP_{Rs}}{dT_{R}} - P_{Rs}\right] + Z_{c}^{\prime} \left(\frac{d\rho_{RL}}{dT_{R}}\right)^{2} \sum_{j=0}^{3} T_{R}^{j} \left[\rho_{RL}^{-2} R_{j} \left(\rho_{RL}\right)\right] - Z_{c}^{\prime} \left(\rho_{RL}^{-1} - \rho_{Rv}^{-1}\right) T_{R} \frac{d^{2}P_{Rs}}{dT_{R}^{2}} + \left(\frac{C_{v}^{0} - C_{vv}}{R}\right),$$

$$\left(\frac{\partial P_{R}}{\partial \rho_{R}}\right)_{T_{R}} = \sum_{j=0}^{3} T_{R}^{(j-1)} R_{j} \left(\rho_{RL}\right),$$

$$\left(\frac{\partial P_{R}}{\partial T_{R}}\right)_{\rho_{R}} = -\frac{d\rho_{RL}}{dT_{R}} \sum_{j=0}^{3} T_{R}^{(j-1)} R_{j} \left(\rho_{RL}\right) + \frac{dP_{Rs}}{dT_{R}},$$
(21)

The analytical expressions for  $(H^\circ - H)/RT_c$  and  $(C_p^0 - C_p)/R$  indicate that the error in determing the corrections for deviation from ideal behavior are on average 2-5% for the enthalpy and specific heat of the gas; these corrections are very small in this case by comparison with the ideal-gas functions.

The integration must be carried through the coexistence curve in the expressions for  $(H^\circ-H)/RT$  and  $(C_V^0-C_V)/R$ , which introduces considerable computational errors into the final result. Therefore, it is desirable to integrate from the saturation line into the single-phase region for the liquid state (region III), for which purpose one can use generalized empirical expressions of adequate accuracy for the coexistence curve.

Then we have for the enthalpy

$$\left(\frac{H^0 - H}{RT}\right) = \left(\frac{H^0 - H_{Ls}}{RT}\right) + \left(\frac{H_{Ls} - H}{RT}\right),\tag{22}$$

TABLE 3. Values Derived from (9), (10), and (22) with Data for the Pressure Corrections to the Ideal-Gas Enthalpy

	Parameter ranges		Error, %		No. of	Ref.
Compound	T <sub>R</sub>	P <sub>R</sub>	av.	max.	points	1.07.
Methane Methane Propane Propane Propane Isobutane n-Pentane n-Octane n-Hexadecane Propylene Benzene	0,52—5,2 1,8 0,84—1,6 0,54—1,5 0,99—1,3 1,34 0,78—1,3 0,74—0,99 0,74—0,84 1,0—1,2	0,02—22 0,75—3,0 0,02—14 0,32—3,2 0,32—1,6 0,27—4,2 0,40—2,9 0,55—3,9 0,12—6,8 0,21—33 0,28—2,0	4,55 7,73 2,30 4,53 4,63 2,06 5,35 6,49 6,87 3,41 6,66	8,23 8,85 5,16 8,90 9,54 2,79 10,2 9,6 11,6 6,9 13,7	15 5 12 30 8 5 20 12 6 15 20	[12] [13] [12] [14] [15] [16] [16] [16] [16] [16] [16]

where

$$\left(\frac{H_{Ls} - H}{RT}\right) = -Z_c' \sum_{j=0}^{3} T_R^{(j-2)} \left\{ \frac{\Omega_j(\rho_R)}{\rho_R} - \frac{\Omega_j(\rho_{RL})}{\rho_{RL}} - (j-2)[W_j(\rho_R) - W_j(\rho_{RL})] - (j-1)(\rho_R^{-1} - \rho_{RL}^{-1})\Omega_j(\rho_{RL}) \right\} +$$

$$+Z'_{c}(\rho_{R}^{-1}-\rho_{RL}^{-1})\frac{d\rho_{RL}}{dT_{R}}\sum_{j=0}^{3}T_{R}^{(j-1)}R_{j}(\rho_{RL})-Z'_{c}(\rho_{R}^{-1}-\rho_{RL}^{-1})\frac{dR_{Rs}}{dT_{R}},$$

and  $(H^0-H_{Ls})/RT$  is defined by (19).

The calculation for the specific heat is from

$$\left(\frac{C_p^0 - C_p}{R}\right) = \left(\frac{C_p^0 - C_{ps}}{R}\right) + \left(\frac{C_{ps} - C_p}{R}\right). \tag{23}$$

The value of  $(C_{\mathbf{p}}^{0}-C_{\mathbf{p}\mathbf{s}})/R$  can be calculated from the following generalized equation [10]:

$$\left(\frac{C_p^0 - C_{ps}}{R}\right) = -\sum_{i=-1}^3 \sum_{j=0}^3 a_{ij} \beta^j (1 - T_R)^j.$$
 (24)

Table 1 gives the values of the  $a_{ij}$  for (24).

The equation of state gives the correction

$$\left(\frac{C_{vs} - C_{v}}{R}\right) = Z'_{c} \sum_{j=0}^{3} (j-1)(j-2) T_{R}^{(j-2)} [W_{j}(\rho_{R}) - W_{j}(\rho_{RL})] 
+ Z'_{c}(\rho_{R}^{-1} - \rho_{RL}^{-1}) \sum_{j=0}^{3} \left\{ (j-1)(j-2) \Omega_{j}(\rho_{RL}) T_{P}^{(j-2)} \right. 
+ \left[ 2(j-1) T_{R}^{(j-1)} \frac{d\rho_{RL}}{dT_{R}} + T_{R}^{j} \frac{d^{2}\rho_{RL}}{dT_{R}^{2}} \right] R_{j}(\rho_{RL}) \right\} 
+ Z'_{c}(\rho_{R}^{-1} - \rho_{RL}^{-1}) \left( \frac{d\rho_{RL}}{dT_{R}} \right)^{2} \sum_{j=0}^{3} T_{R}^{j} \left( \frac{dR_{j}(\rho_{R})}{d\rho_{R}} \right)_{\rho_{RL}} + Z'_{c}(\rho_{RL}^{-1} - \rho_{R}^{-1}) T_{R} \frac{d^{2}P_{Rs}}{dT_{R}^{2}} , \tag{25}$$

which can then be converted to the correction

$$\left(\frac{C_{ps}-C_{p}}{R}\right) = \left(\frac{C_{vs}-C_{v}}{R}\right) - Z_{c}T_{R} \left\{ \frac{1}{\rho_{R}^{2}} \left[ \left(\frac{\partial P_{R}}{\partial T_{R}}\right)_{\rho_{R}}^{2} / \left(\frac{\partial P_{R}}{\partial \rho_{R}}\right)_{T_{R}} \right] - \frac{1}{\rho_{RL}^{2}} \left[ \left(\frac{\partial P_{R}}{\partial T_{R}}\right)_{\rho_{R}}^{2} / \left(\frac{\partial P_{R}}{\partial \rho_{R}}\right)_{T_{R}} \right]_{\rho_{RL}} \right\}.$$

TABLE 4. Comparison of Values Calculated from (12), (13), and (23) with Pressure Corrections for the Ideal-Gas Isobaric Specific Heat [12]

Compound	Parameter ranges		Error, %		No. of	
Compound	T <sub>R</sub>	P <sub>R</sub>	av.	max.	points	
Methane Ethane Propane Isobutane Propylene Benzene Butan-1, 3-diene Oxygen Nitrogen	1,57—5,25 1,05—1,65 0,84—1,63 1,34 1,02—1,20 0,66—0,85 0,97 0,52—6,46 0,63—7,92	0,02-22 0,02-10 0,02-14 0,02-4,1 0,02-54 1,02-11 0,11-0,33 0,02-20 0,03-30	12,2 7,27 8,53 11,3 11,4 9,61 9,83 13,2 13,7	18,7 12,7 15,8 17,0 16,6 12,3 13,4 20,7 21,3	16 12 18 6 19 8 3 26 25	

The first set of partial derivatives within the curly brackets may be derived from (14), while the second can be derived from (21).

This method of calculating the enthalpy and specific heat of the liquid provides much higher accuracy, and the generalized relationships apply for wide ranges in the state parameters. Tables 3 and 4 compare the calculated values with measured ones for  $T_R$  = 0.5-8 and pressures up to  $P_R$  = 50. The thermal equation of state can also be used to calculate the fugacity f and entropy S for all three regions. The final expressions for the fugacity take the form:

I. All 
$$T_{R,\rho_R} \leq 1$$

$$\ln \frac{f}{P_c} = -Z_c' \left[ 2\rho_R \left( \frac{K_0}{T_R} + \frac{K_1}{T_R^2} \right) + 1.5K_2 \rho_R^2 \left( 1 - \frac{1}{T_R^2} \right) \right]$$

$$+\frac{b\rho_R-b'\rho_R^2}{1-b\rho_R+b'\rho_R^2}+\ln(\rho_R T_R)-0.5\ln(1-b\rho_R+b'\rho_R^2)+K_3\tan^{-1}(K_3)+K_3\tan^{-1}(K_4\rho_R-K_3)-\ln Z_c', \tag{26}$$

where the values of  $K_0$ ,  $K_1$ ,  $K_2$ , b, and b' are calculated as for the enthalpy and specific heat, and  $K_3 = b/(4b' - b^2)^{1/2}$  and  $K_4 = 2b'/(4b' - b^2)^{1/2}$ .

II. 
$$T_R \ge 1$$
,  $\rho_R > 1$ 

$$\ln \frac{f}{P_c} = Z_c' \sum_{i=1}^3 T_R^{(j-2)} \left[ \frac{\Omega_J(\rho_R)}{\rho_R} - \Omega_J(1) + W_J(\rho_R) - W_J(1) \right] + \ln \frac{f_1}{P_c}. \tag{27}$$

where  $\ln f_1/P_C$  is defined by (26) with  $\rho_R = 1$ ;  $\Omega_j(\rho_R)$ ,  $\Omega_j(1)$ ,  $W_j(\rho_R)$ , and  $W_j(1)$  are the same functions as for the enthalpy and specific heat.

III. 
$$T_R < 1$$
,  $\rho_R > 1$ 

$$\ln \frac{f}{P_c} = Z_c' \sum_{i=0}^{3} T_R^{(i-2)} \left[ \frac{\Omega_j(\rho_R)}{\rho_R} - \frac{\Omega_j(\rho_{RL})}{\rho_{RL}} + W_j(\rho_R) - W_j(\rho_{RL}) \right] + \ln \frac{f_v}{P_c}, \tag{28}$$

where  $\ln f_v/P_c$  is defined by (26) subject to  $\rho_R = \rho_{Rv}$ .

The expressions for the enthalpy and fugacity readily give the entropy:

$$\left(\frac{S^0 - S}{R}\right) = \left(\frac{H^0 - H}{RT}\right) + \ln\frac{f}{P_c} + \ln P_c. \tag{29}$$

The calculations require a knowledge of the normal boiling point  $T_b$ , the critical temperature  $T_c$ , and the critical pressure  $P_c$ , as well as of the ideal-gas functions.

Therefore, the equation of state previously derived has been used in generalized analytic expressions for the enthalpy, fugacity, and specific heats  $C_V$  and  $C_p$  for pure nonpolar substances; the accuracy of these equations is such as to make them suitable for engineering and technological calculations. The expressions can be extended to polar substances by applying appropriate corrections to the thermodynamic correlation factor  $\beta$ . In the case of a mixture, one should use the pseudocritical temperature and pressure instead of the true  $T_C$  and  $P_C$  for the individual substances [4].

## NOTATION

is the enthalpy; Η  $\mathbf{S}$ is the entropy;  $\mathbf{c}_{\mathbf{v}}$ is the specific heat at constant volume; is the specific heat at constant pressure; is the fugacity: is the latent heat of vaporization;  $\mathbf{L}$ ρ is the density; P is the pressure:  $\mathbf{T}$ is the temperature; is the thermodynamic correlation factor; β is the acentric factor;  $\omega$ is the critical coefficient of compressibility;  $z_c$ are the equation parameters;  $Z'_{c}, \alpha'_{c}$ is the universal gas content.

## Indices

- b is the normal boiling point;
- c is the critical point;
- R is the reduced value;
- v is the gas;
- L is the liquid;
- s is the saturation line;
- 0 is the ideal 1 gas state;
- 1 is the value for  $\rho_R = 1$ .

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